

MOHAWK RENEWAL

Mohawk Renewal papers redefine sustainable papermaking by using rapidly renewable hemp and straw fibers plus recycled cotton reclaimed from t-shirt and denim.



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MANUFACTURING REQUIREMENTS

Skid Packing: 5,000 lbs.

Special size (folio): 5,000 lbs.

Special basis weight: 10,000 lbs. (subject to trim)

Pasting: 5,000 lbs. (standard basis weights only)

Rolls: 5,000 lbs. (standard basis weights only)

Cut sizes: 5,000 lbs. for standard cut size dimensions (standard basis weights only)

Consult mill for all other items.

PHYSICAL PROPERTIES

HEMP ROUGH

SHADE	GSM	CALIPER	SHEFFIELD	PPI	OPACITY	BRIGHTNESS
Clean White	80t/118	6.5	275	308	93	94
Clean White	120c/325	18	350	111	98	94
Clean White	140c/379	20.5	350	98	99	94

All grades are run to basis weight and finish.

HEMP SMOOTH

SHADE	GSM	CALIPER	SHEFFIELD	PPI	OPACITY	BRIGHTNESS
Clean White	120c/325	15	180	133	98	94
Clean White	140c/379	17.5	180	114	99	94

All grades are run to basis weight and finish.

RECYCLED COTTON ROUGH

SHADE	GSM	CALIPER	SHEFFIELD	PPI	OPACITY	BRIGHTNESS
T-Shirt White	80t/118	6.5	275	308	92	92
T-Shirt White	60c/162	9.5	350	211	94	92
T-Shirt White	120dtc/325	18	350	111	98	92
Denim	80t/118	6.5	275	308	98	—
Denim	60c/162	9.5	350	211	99	—
Denim	120dtc/325	18	350	111	99	—

All grades are run to basis weight and finish.

STRAW ROUGH

SHADE	GSM	CALIPER	SHEFFIELD	PPI	OPACITY	BRIGHTNESS
Harvest White	80t/118	6.5	275	308	95	—
Harvest White	120c/325	18	350	111	98	—
Harvest White	140c/379	20.5	350	98	99	—

All grades are run to basis weight and finish.

STRAW SMOOTH

SHADE	GSM	CALIPER	SHEFFIELD	PPI	OPACITY	BRIGHTNESS
Harvest White	120c/325	15	180	133	98	—
Harvest White	140c/379	17.5	180	114	99	—

All grades are run to basis weight and finish.



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HEMP ROUGH

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
CLEAN WHITE / 94 bright / 30% hemp / FSC							
80t/118	25 x 38	635 x 965	160	—	500	20	32022
	25 x 38	635 x 965	160	—	50	20	32089
120c/325	28 x 40	711 x 1016	517	—	200	20	32028
	28 x 40	711 x 1016	517	—	50	20	32095
140c/379	28 x 40	711 x 1016	603	—	200	16	32034
	28 x 40	711 x 1016	603	—	50	20	32101

FIBER WHITE / 30% hemp / 30% pcw / FSC

80t/118	25 x 38	635 x 965	160	—	500	20	32038
	25 x 38	635 x 965	160	—	50	20	32104
120c/325	28 x 40	711 x 1016	517	—	200	20	32044
	28 x 40	711 x 1016	517	—	50	20	32110
140c/379*	28 x 40	711 x 1016	603	—	200	16	32050
	28 x 40	711 x 1016	603	—	50	20	32116

*Fiber White 140c is 30% hemp / FSC

FLOWER / 30% hemp / 30% pcw / FSC

80t/118	25 x 38	635 x 965	160	—	500	20	32016
	25 x 38	635 x 965	160	—	50	20	32083
120c/325	28 x 40	711 x 1016	517	—	200	20	32019
	28 x 40	711 x 1016	517	—	50	20	32086

HEMP ROUGH DIGITAL WITH I-TONE

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
CLEAN WHITE / 94 bright / 30% hemp / FSC							
80t/118	13 x 19	330 x 483	41.6	500	1000	49	32020
	13 x 19	330 x 483	41.6	—	50	49	32087
	29.4375 x 20.75	748 x 527	103	—	600	20	32021
	29.4375 x 20.75	748 x 527	103	—	50	20	32088
120c/325	19 x 13	483 x 330	114	125	250	49	32026
	19 x 13	483 x 330	114	—	50	49	32093
	20.75 x 29.4375	527 x 748	282	—	200	20	32027
	20.75 x 29.4375	527 x 748	282	—	50	20	32094
140c/379	19 x 13	483 x 330	133	125	250	49	32032
	19 x 13	483 x 330	133	—	50	49	32099
	20.75 x 29.4375	527 x 748	329	—	200	16	32033
	20.75 x 29.4375	527 x 748	329	—	50	20	32100



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HEMP ROUGH DIGITAL WITH I-TONE

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
FIBER WHITE / 30% hemp / 30% pcw / FSC							
80t/118	13 x 19	330 x 483	41.6	500	1000	49	32036
	13 x 19	330 x 483	41.6	—	50	49	32102
	29.4375 x 20.75	748 x 527	103	—	600	20	32037
	29.4375 x 20.75	748 x 527	103	—	50	20	32103
120c/325	19 x 13	483 x 330	114	125	250	49	32042
	19 x 13	483 x 330	114	—	50	49	32108
	20.75 x 29.4375	527 x 748	282	—	200	20	32043
	20.75 x 29.4375	527 x 748	282	—	50	20	32109
140c/379*	19 x 13	483 x 330	133	125	200	49	32048
	19 x 13	483 x 330	133	—	50	49	32114
	20.75 x 29.4375	527 x 748	329	—	200	16	32049
	20.75 x 29.4375	527 x 748	329	—	50	20	32115

*Fiber White 140c is 30% hemp / FSC

FLOWER / 30% hemp / 30% pcw / FSC

80t/118	13 x 19	330 x 483	41.6	500	1000	49	32014
	13 x 19	330 x 483	41.6	—	50	49	32081
	29.4375 x 20.75	748 x 527	103	—	600	20	32015
	29.4375 x 20.75	748 x 527	103	—	50	20	32082
120c/325	19 x 13	483 x 330	114	125	250	49	32017
	19 x 13	483 x 330	114	—	50	49	32084
	20.75 x 29.4375	527 x 748	282	—	200	20	32018
	20.75 x 29.4375	527 x 748	282	—	50	20	32085

HEMP SMOOTH

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
CLEAN WHITE / 94 bright / 30% hemp / FSC							
120c/325	28 x 40	711 x 1016	517	—	200	20	32025
	28 x 40	711 x 1016	517	—	50	20	32092
140c/379	28 x 40	711 x 1016	603	—	200	16	32031
	28 x 40	711 x 1016	603	—	50	20	32098

FIBER WHITE / 30% hemp / 30% pcw / FSC

120c/325	28 x 40	711 x 1016	517	—	200	20	32041
	28 x 40	711 x 1016	517	—	50	20	32107
140c/379*	28 x 40	711 x 1016	603	—	200	16	32047
	28 x 40	711 x 1016	603	—	50	20	32113

*Fiber White 140c is 30% hemp / FSC



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HEMP SMOOTH DIGITAL WITH I-TONE

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
CLEAN WHITE / 94 bright / 30% hemp / FSC							
120c/325	19 x 13	483 x 330	114	125	250	49	32023
	19 x 13	483 x 330	114	—	50	49	32090
	20.75 x 29.4375	527 x 748	282	—	250	20	32024
	20.75 x 29.4375	527 x 748	282	—	50	20	32091
140c/379	19 x 13	483 x 330	133	125	250	49	32029
	19 x 13	483 x 330	133	—	50	49	32096
	20.75 x 29.4375	527 x 748	329	—	200	16	32030
	20.75 x 29.4375	527 x 748	329	—	50	20	32097

FIBER WHITE / 30% hemp / 30% pcw / FSC

120c/325	19 x 13	483 x 330	114	125	250	49	32039
	19 x 13	483 x 330	114	—	50	49	32105
	20.75 x 29.4375	527 x 748	282	—	250	20	32040
	20.75 x 29.4375	527 x 748	282	—	50	20	32106
140c/379*	19 x 13	483 x 330	133	125	250	49	32045
	19 x 13	483 x 330	133	—	50	49	32111
	20.75 x 29.4375	527 x 748	329	—	200	16	32046
	20.75 x 29.4375	527 x 748	329	—	50	20	32112

*Fiber White 140c is 30% hemp / FSC

RECYCLED COTTON ROUGH

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
T-SHIRT WHITE / 92 bright / 100% recycled cotton							
80t/118	25 x 38	635 x 965	160	—	500	20	32074
	25 x 38	635 x 965	160	—	50	20	32149
60c/162	28 x 40	711 x 1016	258	—	500	16	32077
	28 x 40	711 x 1016	258	—	50	20	32152
120dtc/325	28 x 40	711 x 1016	517	—	250	16	32080
	28 x 40	711 x 1016	517	—	50	20	32155
DENIM / 100% recycled cotton							
80t/118	25 x 38	635 x 965	160	—	500	20	32065
	25 x 38	635 x 965	160	—	50	20	32140
60c/162	28 x 40	711 x 1016	258	—	500	16	32068
	28 x 40	711 x 1016	258	—	50	20	32143
120dtc/325	28 x 40	711 x 1016	517	—	250	16	32071
	28 x 40	711 x 1016	517	—	50	20	32146



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RECYCLED COTTON ROUGH DIGITAL WITH I-TONE

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
T-SHIRT WHITE / 92 bright / 100% recycled cotton							
80t/118	13 x 19	330 x 483	41.6	500	1000	49	32072
	13 x 19	330 x 483	41.6	—	50	49	32147
	29.4375 x 20.75	748 x 527	103	—	600	20	32073
	29.4375 x 20.75	748 x 527	103	—	50	20	32148
60c/163	19 x 13	483 x 330	57	250	500	49	32075
	19 x 13	483 x 330	57	—	50	49	32150
	20.75 x 29.4375	527 x 748	141	—	400	16	32076
	20.75 x 29.4375	527 x 748	141	—	50	20	32151
120dtc/325	19 x 13	483 x 330	114	125	250	49	32078
	19 x 13	483 x 330	114	—	50	49	32153
	20.75 x 29.4375	527 x 748	282	—	200	16	32079
	20.75 x 29.4375	527 x 748	282	—	50	20	32154

DENIM / 100% recycled cotton

80t/118	13 x 19	330 x 483	41.6	500	1000	49	32063
	13 x 19	330 x 483	41.6	—	50	49	32138
	29.4375 x 20.75	748 x 527	103	—	600	20	32064
	29.4375 x 20.75	748 x 527	103	—	50	20	32139
60c/163	19 x 13	483 x 330	57	250	500	49	32066
	19 x 13	483 x 330	57	—	50	49	32141
	20.75 x 29.4375	527 x 748	141	—	400	16	32067
	20.75 x 29.4375	527 x 748	141	—	50	20	32142
120dtc/325	19 x 13	483 x 330	114	125	250	49	32069
	19 x 13	483 x 330	114	—	50	49	32144
	20.75 x 29.4375	527 x 748	282	—	200	16	32070
	20.75 x 29.4375	527 x 748	282	—	50	20	32145

STRAW ROUGH

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
HARVEST WHITE / 30% straw / FSC							
80t/118	25 x 38	635 x 965	160	—	500	20	32001
	25 x 38	635 x 965	160	—	50	20	32125
120c/325	28 x 40	711 x 1016	517	—	200	20	32009
	28 x 40	711 x 1016	517	—	50	20	32131
140c/379	28 x 40	711 x 1016	603	—	200	16	32013
	28 x 40	711 x 1016	603	—	50	20	32137

WHEAT / 30% straw / FSC

80t/118	25 x 38	635 x 965	160	—	500	20	32053
	25 x 38	635 x 965	160	—	50	20	32119
120c/325	28 x 40	711 x 1016	517	—	200	12	32056
	28 x 40	711 x 1016	517	—	50	20	32122



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STRAW ROUGH DIGITAL WITH I-TONE

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
HARVEST WHITE / 30% straw / FSC							
80t/118	13 x 19	330 x 483	41.6	500	1000	49	32058
	13 x 19	330 x 483	41.6	—	50	49	32123
	29.4375 x 20.75	748 x 527	103	—	600	20	32000
	29.4375 x 20.75	748 x 527	103	—	50	20	32124
120c/325	19 x 13	483 x 330	114	125	250	49	32060
	19 x 13	483 x 330	114	—	50	49	32129
	20.75 x 29.4375	527 x 748	282	—	200	20	32008
	20.75 x 29.4375	527 x 748	282	—	50	20	32130
140c/379	19 x 13	483 x 330	133	125	250	49	32062
	19 x 13	483 x 330	133	—	50	49	32135
	20.75 x 29.4375	527 x 748	329	—	200	16	32012
	20.75 x 29.4375	527 x 748	329	—	50	20	32136

WHEAT / 30% straw / FSC

80t/118	13 x 19	330 x 483	41.6	500	1000	49	32051
	13 x 19	330 x 483	41.6	—	50	49	32117
	29.4375 x 20.75	748 x 527	103	—	600	20	32052
	29.4375 x 20.75	748 x 527	103	—	50	20	32118
120c/325	19 x 13	483 x 330	114	125	250	49	32054
	19 x 13	483 x 330	114	—	50	49	32120
	20.75 x 29.4375	527 x 748	282	—	200	20	32055
	20.75 x 29.4375	527 x 748	282	—	50	20	32121

STRAW SMOOTH

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
HARVEST WHITE / 30% straw / FSC							
120c/325	28 x 40	711 x 1016	517	—	200	20	32007
	28 x 40	711 x 1016	517	—	50	20	32128
140c/379	28 x 40	711 x 1016	603	—	200	16	32011
	28 x 40	711 x 1016	603	—	50	20	32134

STRAW SMOOTH DIGITAL WITH I-TONE

WEIGHT GSM	INCHES	MM	M WT	SHEETS/ PACKAGE	SHEETS/ CARTON	CARTONS/ PALLET	CODE NUMBER
HARVEST WHITE / 30% straw / FSC							
120c/325	19 x 13	483 x 330	114	125	250	49	32059
	19 x 13	483 x 330	114	—	50	49	32126
	20.75 x 29.4375	527 x 748	282	—	250	20	32006
	20.75 x 29.4375	527 x 748	282	—	50	20	32127
140c/379	19 x 13	483 x 330	133	125	250	49	32061
	19 x 13	483 x 330	133	—	50	49	32132
	20.75 x 29.4375	527 x 748	329	—	200	16	32010
	20.75 x 29.4375	527 x 748	329	—	50	20	32133



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